



DUPONT™ ARTISTRI® BRITE P6000 INK

PIGMENT INK

DuPont™ Artistri® Brite Direct to Garment Pigment Ink

All DuPont™ Artistri® ink and cleaning solutions will provide excellent results when stored and handled properly. The following storage and handling practices are required to ensure consistent quality and performance of Artistri® Brite P6000 white ink.

PRODUCT STORAGE GUIDELINES

It is recommended that Artistri® Brite P6000 white ink be stored in a clean, dry area, with temperatures regulated between 10 and 40 degrees Celsius (50 to 104 degrees Fahrenheit).

HANDLING OF INK IN 20 LITER PAILS

Artistri® P6000 white ink requires thorough mixing/agitation upon receipt to regain the fully reconstituted formula in each pail or drum. Weekly agitation is also required to maintain this homogenous state. The ink should also be agitated prior to pour out and repackaging. We recommend using a mechanical roller agitation system. If this is not possible, the ink can be agitated using low energy motion by rolling the containers on the floor. Rolling the pails or drums provides the desired agitation to reconstitute the soft sediment back into the ink.

DUPONT™ ARTISTRI® BRITE P6000 INK STORAGE AND AGITATION REQUIREMENTS

We recommend a nine RPM agitation rate for the following times or until no sediment remains on the bottom of the pail.

Ink Status	Agitation Time	Frequency
New Ink	120 Minutes	Upon Receipt
Inventory	5 Minutes	Weekly
Repackaging	5 Minutes	Prior to Pour Out

REPACKAGING INTO SMALL CONTAINERS

Ink in 20 liter pails or a 200 liter drum requires agitation prior to pour out to ensure it is well mixed when it is repackaged into smaller containers. Typically five minutes on a roller is sufficient, with well-maintained product.

If settling occurred in stored ink and sediment accumulates in the bottom of a pail or drum, (more than 1/4") then agitate the ink on a roller for 15 to 120 minutes, until no sediment remains on the bottom of the pail and the ink is homogeneous again.

STORAGE AND HANDLING FOR 2 LITER BOTTLES OR SMALL CONTAINERS

Store the filled bottles in a clean, dry area. Agitate the ink weekly using a mechanical roller system or manually roll or gently shake the bottles. Agitate the ink for five (5) minutes each week until the ink is fully mixed with no sediment on the bottom of the bottle.

DUPONT™ ARTISTRI® BRITE P6000 INK SHELF LIFE

Ink Container	Agitation Frequency	Shelf Life	Shelf Life Constant Rolling
200 Liter Drum	Weekly	6 Months	1 Year
10 Liter Pail	Weekly	6 Months	1 Year
2 Liter Bottle or Small Container	Weekly	6 Months	1 Year

ROLLER SYSTEM INFORMATION

Our recommendations for agitation rate and agitation time are based on laboratory testing on a mechanical roller agitation system equipment manufactured by:

U.S. Stoneware
700 East Clark St.
Palestine, Ohio 44413
1-800-426-8808
Fax 330-426-1859

Mechanical roller agitation system equipment is available from other manufacturers. Different agitation rates and/or agitation times may be applicable with equipment from other manufacturers in order to achieve the recommended state. Contact the equipment manufacturer of your choice regarding the suitability of their equipment with respect to your specific needs.



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